

Issues With Cleaning Spiral Freezers

The biggest challenge in successfully cleaning spiral freezers is trying to reach all the surfaces. Spiral Freezers are constructed with minimal clearances, making it hard to use traditional cleaning techniques such as the spraying of liquid chemicals. The interior is too tight to maneuver cleaning equipment properly and operate it effectively. Countless locations reside within a spiral freezer in which bacteria can remain out of reach, such as hollow conveyor rollers, damp insulation, open bearings, standing water, hollow framework, cracked hoses, seals and roller guards (Tompkin et al. 1999). Cleaning every nook and cranny inside of a spiral freezer is a very difficult task when taking into consideration all of the internal components, all of the hard to reach crevices, the difficulty in maintaining the correct contact time of the chemical being used, and

the difficulty in the agent reaching all surfaces.

Problem Areas:

Conveyor Belt

Penetrations into walls

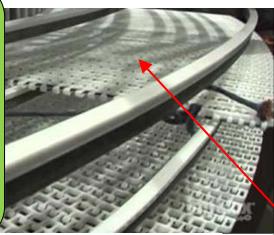
Wall seams

Insulation behind wall panels

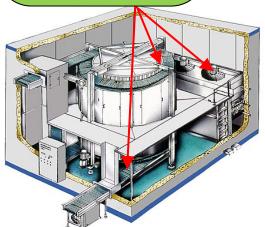
Drains

Cooling coils

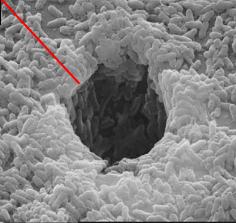
Hard-to-reach areas



Traditional cleaning methods have difficulty contacting all surfaces of a conveyor belt, creating harbor locations for organisms, like this colonization of Colonization of Pseudomonas fluorescens CCL 134 in a 6-micron (6000 nm) hole in a PVC conveyor belt



The chlorine dioxide gas molecule is 0.124 nm, making it much smaller than any mold, virus, bacteria, or spore within the spiral freezer.



Why Don't These Methods Work?

Hydrogen Peroxide—Quickly condenses onto surfaces leaving farther surfaces untouched, vapor cannot penetrate crevices to achieve kill everywhere, more corrosive

Ozone—Too short lived to achieve kill, more corrosive

Spraying Liquid Chemicals—Can't reach all surfaces or penetrate crevices to achieve kill everywhere, some are more corrosive

Other Chlorine Dioxide Gas Products—Not registered with US EPA for decontamination, less controlled process, more corrosive

Why ClorDiSys' Chlorine Dioxide Gas Works

In order to achieve complete kill, the process being used must:

- 1) Be effective against the organism in question
- 2) Be able to reach the organism in all places it exists
- 3) Stay in contact with the organism for the proper amount of time at the correct concentration

Our chlorine dioxide gas is registered with the US EPA as a sterilant capable of killing all viruses, molds, bacteria and spores. As a true gas, chlorine dioxide naturally fills the spiral freezer evenly and completely. The chlorine dioxide gas molecule is 0.124 nm $(1.24 \times 10^{4})^{9}$ m), making it much smaller than any mold, virus, bacteria, or spore within the spiral freezer. This ensures that the gas will be able to reach and kill all microorganisms within the spiral freezer.

Chlorine Dioxide Gas

- Completely fills the freezer
- Contacts every surface / part
- Reaches into crevices
- Kills in water
- Effective against biofilms
- Effective against all viruses, molds, bacteria and spores



Material Compatibility

Chlorine dioxide gas is one of the most gentle decontaminating agents available. Our process generates a pure chlorine dioxide gas which is used to decontaminate sensitive materials ranging from scales, microscopes, and computers to machinery. It is compatible with fans, motors, cooling coils, stainless steel,

aluminum, and galvanized metals. To the right is a list of common decontaminating agents and their oxidation (corrosion) potential. A higher oxidation potential means that the agent is a stronger oxidizer and more corrosive. Chlorine Dioxide has a relatively low oxidation (corrosion) potential, and is much lower than hydrogen peroxide, peracetic acid, and

Decontaminating Agent	Oxidation / Corrosion Potential (V)	
Ozone	2.07	<u> </u>
Peracetic Acid	1.81	e sive
Hydrogen Peroxide	1.78	Aor
Bleach	1.49	Co
Chlorine Dioxide	0.95	I

ozone. While some chlorine dioxide products can be corrosive, it is because of the impurities and byproducts which are specific to the product used. ClorDiSys generates and uses a pure chlorine dioxide gas, which is gentle on materials and is not comparable to any corrosive chlorine dioxide products.

ClorDiSys Solutions, Inc

ClorDiSys Solutions, Inc uses pure chlorine dioxide for the safe, gentle and effective decontamination of spiral freezers and other applications within the food industry. Established in 2001, ClorDiSys has years of experience serving the food, pharmaceutical, life science, healthcare, and defense industries worldwide. Drawing from a strong engineering background, ClorDiSys employs a highly controlled process to ensure that the proper parameters are met and maintained throughout the process, utilizing a highly accurate real-time chlorine dioxide gas concentration monitor.

Chlorine dioxide gas does not form hydrochloric acid in water and is safe on stainless steel and electronics.

As a true gas, chlorine dioxide naturally fills the spiral freezer evenly and completely.

Our chlorine dioxide gas is registered with the US EPA as a sterilant capable of killing all viruses, molds, bacteria and spores.

ClorDiSys' Spiral Freezer Solutions

ClorDiSys Solutions, Inc offers both equipment for the decontamination of spiral freezers as well as turnkey decontamination services depending on the needs of the facility.

Decontamination Services

Our decontamination services can turn around a spiral freezer in as little as a few hours. Decontamination can be performed on a one-time or routine basis for contamination remediation or routine prevention. Service contracts can be issued for the facilities with routine needs.

Decontamination Equipment

Our decontamination equipment can be used by facilities needing more frequent decontamination, making equipment purchases worthwhile.

Other Applications for CD Gas

Entire Facilities Transport Containers Aseptic Filling Lines

Partial Facilities HVAC Ductwork Piping

Rooms Processing Equipment Holding Tanks



908-236-4100 www.clordisys.com